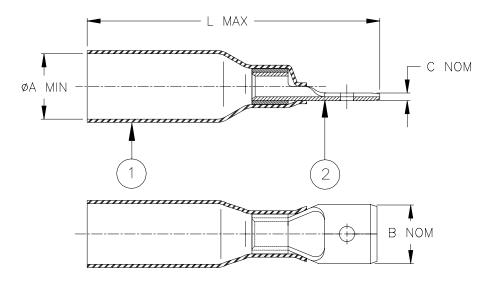
SPECIFICATION CONTROL DRAWING



Product Revision			Pro	duct Dimens	Wire Dimensions				
Product		øA	В	С	L	Color (1)	Size Range g		Ĵ
Name		min	nom	nom	max		mm ² (AWG)	min	max
B-106-4631	В	4.0	6.35	0.8	32.0	Red	0.5 - 1.0	1.4	4.0
		(0.155)	(0.250)	(0.030)	(1.260)		(AWG 22-18)	(0.055)	(0.155)
B-106-4632	В	4.6	6.35	0.8	33.0	Blue	1.5 - 2.5	2.0	4.6
		(0.180)	(0.250)	(0.030)	(1.300)		(AWG 16-14)	(0.080)	(0.180)

MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent color (1), radiation cross-linked modified polyamide with thermoplastic adhesive coating inside.
- 2. BLADE TERMINAL: Tin-plated brass.

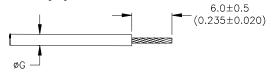
BASE METAL: C260 Brass.

PLATING: Tin-plated per ASTM B545, Class A.

APPLICATION

- 1. These controlled crimp devices are designed to terminate a tin-plated or bare copper stranded wire having an insulation rated for at least 75°C to a blade terminal. It will provide a splash proof and strain relief connection.
- UL listed wire connector 3Z11.
- 2. Temperature range: -55°C to +125°C.
- 3. For application tooling and installation, see RPIP-684-00.

For best results, prepare the wire as shown:



tyco Electronics		300 Const	ronics Corporati itution Drive, rk, CA. 94025, 1	-	TITLE: DURASEAL BLADE TERMINAL				
Unless otherwise [Inches dimension TOLERANCES:	ons are	shown in bra	ckets]	DOCUMENT NO.: B-106-4XXX					
10LERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON		Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		PROD. REV.: SEE TABLE	DOC. ISSUE:	DATE: 8-Ji	ul-03	
PREPARED BY mforonda	PREPARED BY: REPLACE mforonda D030190		S:	. DCR NUMBER: D030372	CAGE CODE : 06090	SCALE: None	SIZE: A	SHEET: 1 of 1	

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