

Types D, E, F, FM, 2F, F9, interface connectors I/U	Page
Technical characteristics types D and E	02.10
Type D connectors	02.11
Type E connectors	02.15
Technical characteristics piggyback connectors	02.20
Piggyback connectors	02.21
Technical characteristics types F, F9, FM and 2F	02.24
Type F connectors	02.25
Type F9 connectors	02.35
Type FM connectors	02.36
Type 2F connectors	02.38
Coding systems	02.41

32 48 Type D Type E

Contact spacing (mm)

5,08 Type D

Type E male connector 5.08 x 5.08 male connector 2.54 x 5.08

female connector 5.08 x 5.08

Working current 6 A max. see current carrying capacity chart

Clearance

Types D und E ≥ 3.0 mm Type E male connector ≥ 1.6 mm row separation 2.54 mm

Creepage ≥ 3.0 mm

Working voltage

The working voltage also depends on the clearance and creepage dimensions of the pcb itself and the associated wiring

according to the safety regulations of the equipment Explanations see chapter 00

Test voltage U<sub>r.m.s.</sub> 1.55 kV

Contact resistance  $\leq$  15 m $\Omega$  for wire wrap and

solder connections  $\leq$  20 m $\Omega$  including crimp connections

Insulation resistance  $\geq 10^{12} \Omega$ 

Temperature range

The higher temperature limit includes the local ambient and heating effects of the contacts under load

- 55 °C ... + 125 °C

Degree of protection for crimp terminal IP 20

according to DIN 40 050

Electrical termination

Female connector

Male connector Solder pins for pcb

connections Ø 1.0 ± 0.1 mm according to IEC 60 326-3 Wrap posts 1 x 1 mm diagonal 1.34-1.45 mm

Solder pins for pcb connections  $\emptyset$  1.0  $\pm$  0.1 mm according to IEC 60 326-3 Angled solder pins 1 x 1 mm for pcb connections

 $\emptyset$  1.6 ± 0.1 mm Solder lugs

Crimp terminal 0.09-1.5 mm<sup>2</sup>

Insertion and withdrawal force  $32 \text{ way} \leq 40 \text{ N}$ 

48 way ≤ 75 N

Materials

Mouldings Thermoplastic resin, glass-fibre filled, UL 94-V0

Contacts Copper alloy

Contact surface

Selectively gold plated Contact zone

according to performance

level1)

1) Explanation of performance levels see chapter 00

Mating conditions see chapter 00 Coding systems

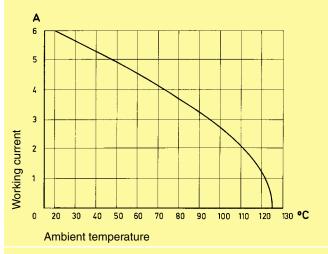
see pages 02.41 and 02.42

see chapter 00

#### Current carrying capacity

The current carrying capacity is limited by maximum temperature of materials for inserts and contacts including terminals. The current capacity curve is valid for continuous, non interrupted current loaded contacts of connectors when simultaneous power on all contacts is given, without exceeding the maximum temperature.

Control and test procedures according to DIN IEC 60512

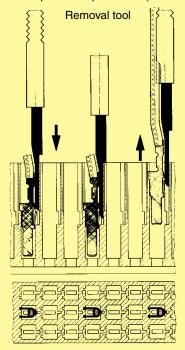


#### Fitting the crimp contacts

After crimping the wires onto the contacts with the help of a crimping tool or an automatic crimping machine the contacts should be correctly oriented and inserted into the cavities of the connector moulding in the required configuration. They snap into position and are firmly held in place. A light pull on the wire assures the correct tensile strength of the contact. When using stranded wires with a gauge below 0.37 mm<sup>2</sup> an insertion tool is necessary.

#### Removing the crimp contacts

The removal tool is inserted into a slot on the side of the respective crimp cavity. This action compresses the contact retaining spring therefore the contact can then be easily withdrawn using a light pull on the wire. This action will cause no damage to the contact/ wire which can be repositioned/refitted as necessary. The drawing demonstrates the crimp removal procedure (max. 5x).



## DIN 41 612 · Type D



Number of contacts



#### Male connectors

Identification	Number of contacts	Contact arrangement	Part No. Performance le	evels according to IEC 60 603-	2. Explanation chapter 00
Male connector with angled solder pins	32	c 2 4 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	09 04 132 7921	09 04 132 6921 09 04 332 6921 <sup>b)</sup> 09 04 632 6921 <sup>c)</sup>	09 04 132 2921
	30 + 2▲	2 4 a • •		09 04 132 6951 09 04 632 6951°)	09 04 632 2951°)
Male connector with straight solder pins	32	2 4		09 04 132 6922	
	30 + 2▲	2 4 a • •		09 04 132 6952	
Dimensions	94 max.  2a 2c  Angled solder pins solder pins  25				
Board drillings Mounting side	a c 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2  508 all holes b 0.05  2x 15x 5.08 (= 76,20) 88,9				
					Dimensions in mm

 <sup>▲</sup> Male connectors with 2 leading contacts [(0.8 mm) pos. a2 and a32]
 Other contact arrangements on request
 b) Connectors with snap-in clips see chapter 00
 c) Connectors with coding see page 02.42

Dimensions in mm

Female	connectors

Number of contacts

	remaie connectors					
	Identification	Number of contacts	Contact arrangement	Part No. Performance le	evels according to IEC 60 603-	2. Explanation chapter 00
	Female connector with solder pins 2.9 mm	32	a 2 4 c • • •	09 04 232 7832	09 04 232 6832 09 04 732 6832°)	09 04 232 2832
	Female connector with solder pins 4.5 mm	32	a 2 4	09 04 232 7831	09 04 232 6831 09 04 332 6831 <sup>b)</sup> 09 04 732 6831 <sup>c)</sup>	09 04 232 2831
	Female connector with wrap posts 20 mm	32	a 2 4 c • • •	09 04 232 7821	09 04 232 6821 09 04 732 6821°)	09 04 232 2821
	Female connector with solder lugs	32	a 2 4 c • •	09 04 232 7823	09 04 232 6823	09 04 232 2823
	Dimensions	Solder pins  4.5  A D D D D D D D D D D D D D D D D D D				rap posts older lugs
	Panel cut out  Board drillings  Mounting side	M2.5.1e2.8	85 ————————————————————————————————————	90:0) 95,5 - 2,8°0. [a]	Contact arrangemel View from termination side View from termination side Contact arrangemel View from termination side Contact arrangement si	
١			.5	901-	ລາ	Dimensions in man

<sup>&</sup>lt;sup>b)</sup> Connectors with snap-in clips see chapter 00 <sup>c)</sup> Connectors with coding see page 02.42

32



remaie connectors					
	Number	Contact		evels according to IEC 60603-	
Identification	of contacts	arrangement	3	2	1
Female connector with angled solder pins 1 x 1 mm	32	a 2 4 c • • • c	09 04 232 7826	09 04 232 6826	09 04 232 2826
Dimensions				85 —	8.5
Dimensions					9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9
				2.8 90	2c 2a
Fixing bracket Metal			09 06 000 9912 <sup>1)</sup>	25. ************************************	1.45 1.45
1) order 2 pieces for one connector					
Board drillings Mounting side				32 30 28 26 24 22 20 18 16 14 12 508 all holes 9005 2x 15x(5.08)(=76,20)	10 8 6 4 2 7 8 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9
					Dimensions in mm

# max. 32

Identification	Number of contacts	Part No.	Drawing	Dimensions in mm		
Female connector for crimp contacts Order contacts separately	32	09 04 032 3213	32 30 28 26	90:01  2c 20  81  15 x 5,08 = 76,20  95 - 0.4  ent View from termination side  2c 20  8,17  95 - 0.4  2c 20  8,17  95 - 0.4  2d 22 20 86 6 42 12 10 8 6 4 2  03 096 0501 see chapter 20		
Identification	Identification	Part No. Performa	ance levels accordin	g to IEC 60 603-2. Explanation chapter 00		
Female crimp FC contacts	Wire gauge	2				
Bandoliered contacts (approx. 2,500 pieces)	1 2 3	09 06 000 64 09 06 000 64 09 06 000 64	481	09 06 000 6474 09 06 000 6471 09 06 000 6472		
Bandoliered contacts (approx. 250 pieces)	1 2 3	09 06 000 74 09 06 000 74 09 06 000 74	481	09 06 000 7474 09 06 000 7471 09 06 000 7472		
Individual contacts <sup>1)</sup>	1 2 3	09 06 000 84 09 06 000 84 09 06 000 84	3481	09 06 000 8474 09 06 000 8471 09 06 000 8472		
Female contacts with solder lugs <sup>2)</sup> (lockable)				09 06 000 6420		
FC 1 FC 2 FC 3	1 2 3	Wire gauge mm <sup>2</sup> AWG 0.09 - 0.25 28 - 24 0.14 - 0.56 26 - 20 0.5 - 1.5 20 - 16	mm 0.7 - 1.5 0.8 - 2.0 1.6 - 2.8	andoliered ontacts		
		3.5 + 0.5 mm of insulation is stripped from the wires to be crimped Insertion, removal and crimping tools see chapter 30				

<sup>14</sup> 

<sup>1)</sup> Packaging unit 1,000 pieces

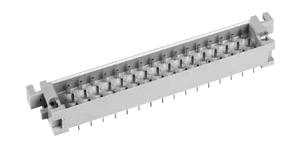
<sup>&</sup>lt;sup>2)</sup> Solder contacts must not be used together with shell housing A. Special contact surface: 2 µm gold.

## DIN 41 612 · Type E Number of contacts (I)Male connectors Performance levels according to IEC 60 603-2. Explanation chapter 00 Part No. Number Contact 2 Identification of contacts arrangement Male connector with angled solder pins 09 05 148 6921 09 05 148 2921 09 05 348 6921b) Row separation 09 05 148 7921 48 09 05 648 2921c) termination side 5.08 mm 09 05 648 6921c) 09 05 148 6951 Row separation 48 09 05 148 7931 09 05 148 6931 09 05 148 2931 termination side 2.54 mm (II)46 + 2<sup>4</sup> 09 05 148 6961 **Dimensions** 2a 2c 2e Angled solder pins 87,5 (II)**Board drillings** Mounting side 15 x 5,08=76,20 -88,9±0 ⊕ 0,05 15x5,08=76,20 Dimensions in mm

Male connectors with 2 leading contacts [(0.8 mm) pos. a2 and a32]
 Other contact arrangements on request
 Connectors with snap-in clips see chapter 00
 Connectors with coding see page 02.42



48



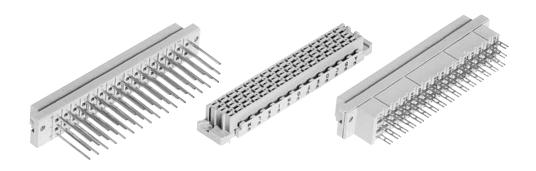
## Interface connector I

Identification	Number of contacts	Part No.	Drawing Dimensions in mm
Interface connector I with solder pins 0.6 x 0.6 mm	48	Performance level 2 acc. to IEC 60 603-2 09 05 048 6924	90:01 97,5 97,5 97,5 97,5 97,5 97,5 97,5 97,5
			Contact arrangement View from termination side
Panel cut out			85.2-90:0) 106,5
Board drillings Mounting side			e c a 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2 M 2.5 DIN EN ISO 4 032    Solution   S

## DIN 41 612 · Type E



Number of contacts



Terriale connectors					
Identification	Number (	Contact angement	Part No. Performance le 3	evels according to IEC 60 603-2 2	2. Explanation chapter 00
Female connector with solder pins 2.9 mm	48 c e	2 4	09 05 248 7832	09 05 248 6832	09 05 248 2832
Female connector with solder pins 4.5 mm	48 c e	2 4	09 05 248 7831	09 05 248 6831 09 05 348 6831 <sup>b)</sup> 09 05 748 6831 <sup>c)</sup>	09 05 248 2831 09 05 748 2831°)
Female connector with wrap posts 20 mm	48 c e	• •	09 05 248 7821	09 05 248 6821	09 05 248 2821
Female connector with solder lugs	48 c c e	2 4 0 • •	09 05 248 7823	09 05 248 6823	09 05 248 2823
Female connector with press-in pins			Part Nos. and var	riants see chapter 04	
Dimensions	a b 20 1 Wrap posts  85				
Panel cut out  Board drillings  Mounting side	Contact arrangement View from termination side				
	-	90:01			Dimensions in mm

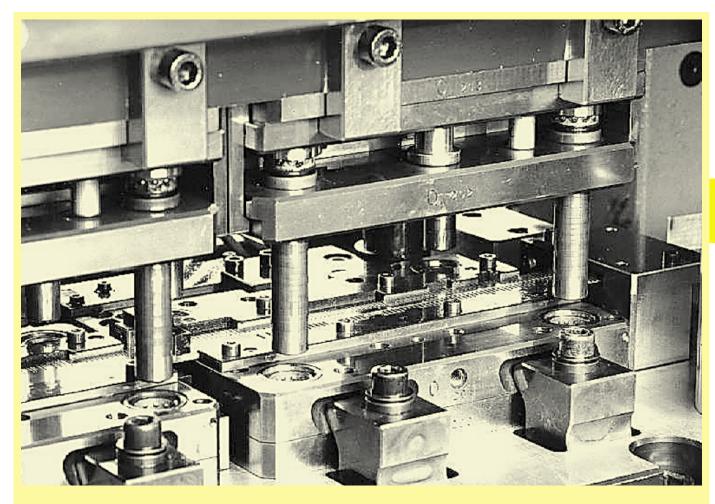
<sup>&</sup>lt;sup>b)</sup> Connectors with snap-in clips see chapter 00 <sup>c)</sup> Connectors with coding see page 02.42

# max. 48

Identification	Number of contacts	Part No.	Drawing	Dimensions in mm
Female connector for crimp contacts Order contacts separately	48	09 05 048 3202 09 05 548 3202°)	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	90:0)  2e 2c 2c  2e 2c 2c  15x5,08=76,20  95-0,4  ent View from termination side  22 22 20 18 16 14 12 10 8 6 4 2  05 048 0501 see chapter 20
Identification	Identification Wire gauge	Part No. Performa 2	ance levels according	g to IEC 60 603-2. Explanation chapter 00
Female crimp FC contacts				
Bandoliered contacts (approx. 2,500 pieces)	1 2 3	09 06 000 64 09 06 000 64 09 06 000 64	481	09 06 000 6474 09 06 000 6471 09 06 000 6472
Bandoliered contacts (approx. 250 pieces)	1 2 3	09 06 000 74 09 06 000 74 09 06 000 74	481	09 06 000 7474 09 06 000 7471 09 06 000 7472
Individual contacts <sup>1)</sup>	1 2 3	09 06 000 84 09 06 000 84 09 06 000 84	481	09 06 000 8474 09 06 000 8471 09 06 000 8472
Female contacts with solder lugs <sup>2)</sup> (lockable)				09 06 000 6420
FC 1 FC 2 FC 3	1 2 3	Wire gauge mm <sup>2</sup> AWG 0.09 - 0.25 28 - 24 0.14 - 0.56 26 - 20 0.5 - 1.5 20 - 16	mm 0.7 - 1.5 0.8 - 2.0 1.6 - 2.8	andoliered ontacts addividual contacts
		3.5 + 0.5 mm of insulation is stripp Insertion, removal and crimping to		rimped

 $<sup>^{\</sup>circ}$  Connectors with coding see page 02.42  $^{1)}$  Packaging unit 1,000 pieces  $^{2)}$  Solder contacts must not be used together with shell housing A. Special contact surface: 2  $\mu m$  gold.







Our claim is quality.

Simultaneous and fully automated high-speed stamping of several contacts with small tolerances.

Number of contacts 16, 32, 48

Working current 6 A max.

see current carrying capacity chart

Clearance

16 ways  $\geq$  1.6 mm 32, 48 ways  $\geq$  1.6 mm

Creepage

16 ways $\geq$  1.6 mm32, 48 ways $\geq$  3.0 mm

Working voltage

The working voltage also depends on the clearance and creepage dimensions of the pcb itself and the associated wiring

according to the safety regulations of the equipment Explanations see chapter 00

Contact resistance ≤ 20 mΩ

Insulation resistance  $\geq 10^{12} \Omega$ 

Termination Crimp terminal 0.09-1.5 mm<sup>2</sup>

5.65 ...5 ...

Materials

Mouldings and hoods

Thermoplastic resin, glass-fibre filled

Contacts Glass-tibre filled Copper alloy

## Piggyback connectors for interfacing with female connectors with wrap posts 1 x 1 mm

The problem of interfacing systems designed for the distribution or collection of electronic signals can be overcome by the use of piggyback connectors. Designed to be mounted on the rear of DIN 41 612 type wire wrap female connectors (1 x 1 mm posts) these piggyback elements can be used to terminate input and output cables.

Distance fixing brackets are fitted to provide either a latching or screw fixing facility over the two level wire wrap plane.

The female crimp contacts used in these versions are designed for 1 x 1 mm posts.

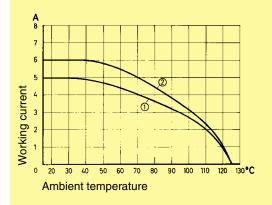
After crimping they can be easily inserted into the chambers of the connector body with the aid of an insertion tool. Insertion errors can be simply rectified with the use of a removal tool.

2 and 3 row piggyback connectors can be mounted in shell housings C and open hood G. Security is provided by either latches or screws to the distance fixing brackets.

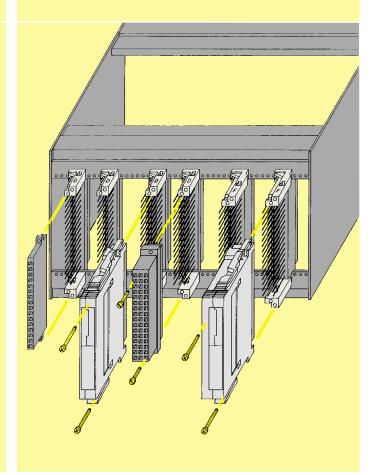
#### Current carrying capacity

The current carrying capacity is limited by maximum temperature of materials for inserts and contacts including terminals. The current capacity curve is valid for continuous, non interrupted current loaded contacts of connectors when simultaneous power on all contacts is given, without exceeding the maximum temperature.

Control and test procedures according to DIN IEC 60512



1 with shell housing 2 without shell housing



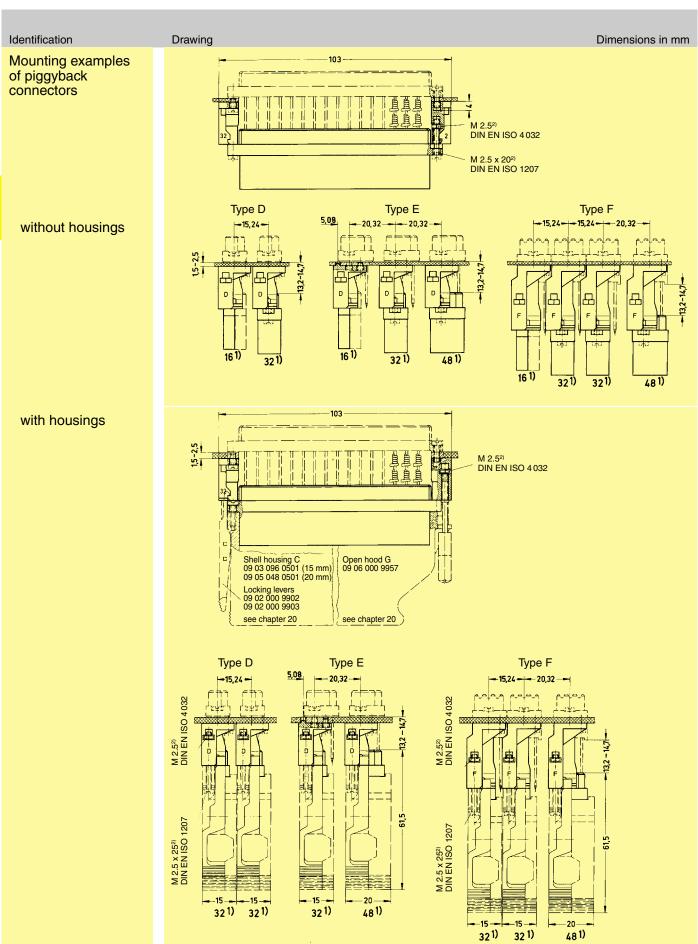
# Piggyback connectors Number of contacts MARTING Number of contacts MARTING

Piggyback connectors for 1 x 1 mm wrap posts

Identification	Number of contacts	Part No.	Drawing Dimensions in mm
Piggyback connector for crimp contacts Order contacts separately	16	09 04 016 3201	85 84 90:01 2 2 2 2 80:01 15x5,08=76,20 95-04
	32	09 04 032 3215	2c 20 15 15 15 15 15 15 15 15 15 15
	48	09 05 048 3204	900 S C C 20 1 -15,1 -
Female FC crimp contacts individual contacts FC1 FC2 FC3 Bandoliered contacts (approx. 2,500 pcs.) FC2 FC3 Mateable with 1 x 1 mm wrap posts		09 06 000 6464 09 06 000 6461 09 06 000 6462 09 06 000 6454 09 06 000 6451 09 06 000 6452	Identification         Wire gauge mm²         Insulations ø mm           1         0.09-0.25         28-24         0.7-1.5           2         0.14-0.56         26-20         0.8-2.0           3         0.50-1.50         20-16         1.6-2.8           1         0.09-0.25         28-34         0.7-1.5           2         0.14-0.56         26-20         0.8-2.0           3         0.50-1.50         20-16         1.6-2.8           3.5 + 0.5 mm of insulation is stripped from the wires to be crimped.         Crimping tools see chapter 30
Distance fixing brackets for female connectors  Type D Type E		top (pos. 2) 09 04 000 9907 bottom (pos. 32) 09 04 000 9906	Types D, E  Types D, E  D  Types D, E  D  Types D, E  D  Types D, E
Type F		top (pos. 2) 09 06 000 9936	Type F
(V)		bottom (pos. 32) 09 06 000 9937	bottom top 2

<sup>1)</sup> Packaging unit 1,000 pieces





<sup>&</sup>lt;sup>1)</sup> Number of contacts piggyback connector
<sup>2)</sup> Doesn't belong to the scope of supply



Type F 48, 32 Type FM 45 Type 2F max. 24 Type F9 max.9

Contact spacing (mm) 5.08

Working current 6 A max.

see current carrying capacity chart

Clearance ≥ 1.6 mm Creepage  $\geq$  3.0 mm

#### Working voltage

The working voltage also depends on the clearance and creepage dimensions on the pcb itself and the associated wiring

according to the safety regulations of the equipment Explanations see chapter 00

Test voltage U<sub>r.m.s.</sub>

1.55 kV (contact-contact) 2.5 kV (contact-ground)

Contact resistance

 $\leq$  15 m $\Omega$  for wire wrap and solder connections  $\leq$  20 m $\Omega$  including crimp connections

Insulation resistance  $\geq 10^{12} \Omega$ 

#### Temperature range - 55 °C ... + 125 °C

The higher temperature limit includes the local ambient and heating effects of the contacts under load

#### Electrical termination

Female connector

Male connector Solder pins for pcb

connections Ø 1 ± 0.1 mm according to IEC 60 326-3 Wrap posts 1 x 1 mm diagonal 1.34-1.45 mm Crimp terminal 0.09-1.5 mm<sup>2</sup> Wrap posts 1 x 1 mm

diagonal 1.34-1.45 mm Solder pins for pcb connections Ø 1 ± 0.1 mm according to IEC 60 326-3 Angled solder pins 1 x 1 mm for pcb

connections Ø 1.6 ± 0.1 mm

Solder lugs

Crimp terminal 0.09-1.5 mm<sup>2</sup> Crimp terminal 0.09-1.5 mm<sup>2</sup>

Insertion and withdrawal force

48 way ≤ 75 N 45 way ≤ 70 N 32 way ≤ 50 N 24 way ≤ 37 N

#### Materials

Distributor

Mouldings Thermoplastic resin, glass-fibre filled, UL 94-V0

Contacts Copper alloy

Contact surface

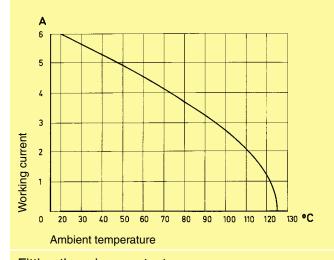
Contact zone Selectively plated according to performance level1)

1) Explanation of performance levels see chapter 00

#### Current carrying capacity

The current carrying capacity is limited by maximum temperature of materials for inserts and contacts including terminals. The current capacity curve is valid for continuous, non interrupted current loaded contacts of connectors when simultaneous power on all contacts is given, without exceeding the maximum temperature.

Control and test procedures according to DIN IEC 60512

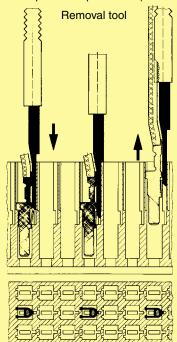


#### Fitting the crimp contacts

After crimping the wires onto the contacts with the help of a crimping tool or an automatic crimping machine the contacts should be rectly oriented and inserted into the cavities of the connector moulding in the required configuration. They snap into position and are firmly held in place. A light pull on the wire assures the correct tensile strength of the contact. When using stranded wires with a gauge below 0.37 mm<sup>2</sup> an insertion tool is necessary.

#### Removing the crimp contacts

The removal tool is inserted into a slot on the side of the respective crimp cavity. This action compresses the contact retaining spring therefore the contact can then be easily withdrawn using a light pull on the wire. This action will cause no damage to the contact/ wire which can be repositioned/refitted as necessary. The drawing demonstrates the crimp removal procedure (max. 5x).





Mating conditions Coding systems Mounting clips

see chapter 00

see pages 02.41 and 02.42

see chapter 00

48, 32



#### Male connectors

maio comiociore						
Identification	Number of contacts	Contact arrangement	Part No. Performance lo	evels according to IEC 60 603- 2	2. Explanation chapter 00  1	
Male connector with angled solder pins <sup>1)</sup>	48	d • • • • • • • • • • • • • • • • • • •	09 06 148 7901	09 06 148 6901 09 06 348 6901 <sup>b</sup> )	09 06 148 2901	
	32	d + + + b • • z	09 06 132 7901 09 06 332 7901 <sup>b)</sup>	09 06 132 6901	09 06 132 2901	
	32	d 2 4 b + + + z • •	09 06 132 7931	09 06 132 6931 09 06 332 6931 <sup>b)</sup>	09 06 132 2931	
1 leading contact (position z 32)	47 + 1	d 2 4 b c c c c c c c c c c c c c c c c c c		09 06 148 6921 09 06 348 6921 <sup>b)</sup>	09 06 148 2921	
	31 + 1	d + + + b • • z	09 06 132 7921	09 06 132 6921	09 06 132 2921	
2 leading contacts (positions b 2 + b 32)	46 + 2	d 2 4 b c c c c c c c c c c c c c c c c c c		09 06 148 6925	09 06 148 2925	
	8,4,15,3	in the solder nine				
Board drillings Mounting side	z b d 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2  2x					
					Dimensions in mm	

<sup>&</sup>lt;sup>1)</sup> With shroud coding, see also page 02.41 b) Connectors with snap-in clips see chapter 00

48, 32

# A CONTRACTOR OF THE PARTY OF TH

#### Interface connectors I

Number of contacts a	Contact arrangement	Part No.	Drawing Dimensions in mm
	2 4	Performance level 1*	94 - 90:00 M2.5
48	z b c c c c c c c c c c c c c c c c c c	09 06 048 2905	2z 2b 2d 3 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
32	b 0 • • • • • • • • • • • • • • • • • •	09 06 032 2905	14,6-02 14,6-02
32	b 0 + +	09 06 032 2941	85.4 — 12.7 —
			2 bd 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2
		Performance level 1*	94 90 2z 2b 2d - 28
48	b o o o	09 06 048 2903	15×5,08=75,20
48		09 06 048 2963	22
32	z	09 06 032 2903	654 - 127
32	z	09 06 032 2963	Contact arrangement View from termination side
			\$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$
			85 90±01 101,5
	48 48 48 48 48 48	48	Of contacts arrangement  48     2

02 26

 $<sup>^{\</sup>star}$  Acc. to IEC 60 603-2, performance level 2 on request  $^{\rm 1)}$  With shroud coding, see also page 02.41

# DIN 41 612 · complementary to type F Number of contacts 48

Interface connector I

Identification	Number of contacts	Part No.	Drawing Dimensions in mm
Interface connector I utilising female crimp contacts¹) Order crimp contacts separately see page 02.29	48	Performance level 1 acc. to IEC 60 603-2 09 06 048 2906	2z 2b 2d 28  2z 2b 2d 28  3z 3b 28 26 24 22 20 18 16 14 12 10 8 6 4 2  Shell housing see chapter 20
Panel cut out			d 4 4 52 5
Mounted in shell housing B			90±0,1 95,5 09 06 048 0503 09 06 048 0504 09 06 048 0505

<sup>1)</sup> With shroud coding, see also page 02.41

48



## Interface connector U

	interface connector	<u> </u>		
	Identification	Number of contacts	Part No.	Drawing Dimensions in mm
	Interface connector U with wrap posts 1 x 1 mm	48	Performance level 1 acc. to IEC 60 603-2 09 06 048 2981	233 -005  15,24  12,5  15x5,08=76,20  2x5,08=10,16  101±02  106,5-02  Contact arrangement View from termination side  94  90  90  8,17  8,17  8,17  8,17
2	Mounting example			B M3 x 8 DIN EN ISO 1207

## DIN 41 612 · Type F



Number of contacts

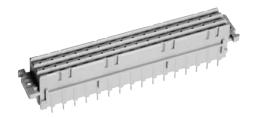
# max. 48

Identification	Number of contacts	Part No.	Drawing	Dimensions in mm
Female connector for crimp contacts <sup>1)</sup> Order contacts separately	48	09 06 248 3201	Contact arrangement	84.9 12.4 6 6 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
	Identification	Part No. Perform 2	ance levels according	g to IEC 60 603-2. Explanation chapter 00
Identification Female crimp FC contacts	Wire gauge	2		
Bandoliered contacts (approx. 2,500 pieces)	1 2 3	09 06 000 6 09 06 000 6 09 06 000 6	6481	09 06 000 6474 09 06 000 6471 09 06 000 6472
Bandoliered contacts (approx. 250 pieces)	1 2 3	09 06 000 7 09 06 000 7 09 06 000 7	7481	09 06 000 7474 09 06 000 7471 09 06 000 7472
Individual contacts <sup>2)</sup>	1 2 3	09 06 000 8 09 06 000 8 09 06 000 8	3481	09 06 000 8474 09 06 000 8471 09 06 000 8472
Female contacts with solder lugs <sup>3)</sup> (lockable)				09 06 000 6420
FC 1 FC 2 FC 3	1 2 3	Wire gauge mm <sup>2</sup> AWG 0.09 - 0.25 28 - 24 0.14 - 0.56 26 - 20 0.5 - 1.5 20 - 16	mm 0.7 - 1.5 0.8 - 2.0 1.6 - 2.8	andoliered ontacts
		3.5 + 0.5 mm of insulation is strip Insertion, removal and crimping to	•	rimped

 $<sup>^{1)}</sup>$  With shroud coding, see also page 02.41  $^{2)}$  Packaging unit 1,000 pieces  $^{3)}$  Solder contacts must not be used together with shell housing A. Special contact surface: 2  $\mu m$  gold.

Dimensions in mm

48, 32

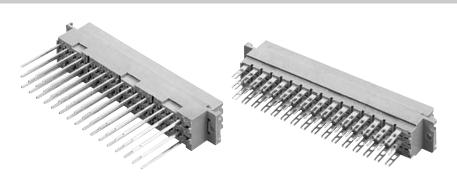


#### Female connectors

Identification	Number of contacts	Contact arrangement	Part No. Performance I	evels according to IEC 60 603	3-2. Explanation chapter 00
Female connector with solder pins 3.7 mm <sup>1)</sup>	48	z 4 b 0 • • d 0 • • d	09 06 248 7848	09 06 248 6848	09 06 248 2848
	32	z b d + +		09 06 232 6848	09 06 232 2848
	32	z		09 06 232 6858	09 06 232 2858
Female connector with solder pins 4.5 mm <sup>1)</sup>	48	z 4 b 0 • • • d • • • 2 4	09 06 248 7835	09 06 248 6835	09 06 248 2835
	32	z • • • d • d • + +		09 06 232 6835	09 06 232 2835
	32	z b d 0 + +		09 06 232 6845	09 06 232 2845
Dimensions		Ø2,8·0.1	15x 5,08 (=76,2) 1,27 5,08 5,08 6,00 5,08 6,00 6,00 6,00 6,00 6,00 6,00 6,00 6	7 2:1 2:1 	14,7±0,1 12,35±0,05 2x 5,08 (±10,16) 2x 5,08 (±10,16)
Board drillings Mounting side	2x 5.08 (=10.16)	32	X all holes  ⊕   Ø0,05   Ø1±0,1   2-  1   1   1   1   1   1   1   1   1   1	position  z z d d row	

15x 5,08 (=76,2)

48, 32



Female connector with wrap posts 22 mm  48  2 4  32  32  32  32  32  32  32  32  32  3	ion chapter 00 1 248 2821 232 2821 232 2831 248 2823
with wrap posts 22 mm  48  48  48  48  48  48  48  48  48	232 2821
32	232 2831
Female connector	248 2823
2 4	232 2823
d( <u>+ +</u>	
32   2 4 0 0 0 0 232 7843   09 0 6 232 6844   09 0 6 232 6844   09 0 6 232 6844   00	232 2843
Dimensions  84,9  12,4  0  12,4  0  0  12,4  0  0  0  12,4  0  0  0  0  12,4  0  0  0  0  12,4  0  0  0  0  12,4  0  0  0  0  12,5,08=10,16  12,7  0,9  0,9	js
## Solution arrangement   Contact	• 2 • + 2 • + 4 • 6 • + 4 • • 6 • 8 • • + 8 • • + 10 • • + 10 • • + 12 • • + 14 • • 16 • • + 16 • • + 18 • • + 20 • • + 22 • • 24 • • 26 • • 28 • • 30 • • 32 • • + 32 • • • • • • • • • • • • • • • • • •

Dimensions in mm

Number of contacts

48, 32



	Female connectors					
	Identification	Number of contacts	Contact arrangement	Part No. Performance	levels according to IEC 60 603	3-2. Explanation chapter 00
	Female connector "low profile" with solder pins	48	z	09 06 248 7833	09 06 248 6833	09 06 248 2833
	3.2 mm	32	z		09 06 232 6833	
		32	z b + + + d • •		09 06 232 6893	
	Female connector "low profile" with solder pins 4.5 mm	48	z 4 b 0 • • • • • • • • • • • • • • • • • •	09 06 248 7834	09 06 248 6834	09 06 248 2834
		32	z 0 • • • • • • • • • • • • • • • • • •		09 06 232 6834	
		32	z b d 0 + +	09 06 232 7894	09 06 232 6894	09 06 232 2894
	Female connector with press-in pins			Part Nos. see c	and variants hapter 04	
	Dimensions	84.9  12.4  3.2  3.2  3.2  4.5  Solder pins  2x3.81=7,62				
2	Board drillings Mounting side			2d 2b 2z 2.8*01 2x (p)66  2d 2b 2z 2.8*01 2x (p)66  08 (=76,20) 8,17	2×3301=762)	

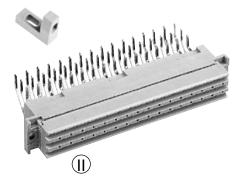
## DIN 41 612 · Type F

HARTING

Number of contacts

48, 32

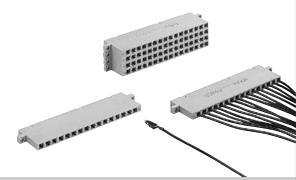




Identification	Number of contacts	Contact arrangement	Part No. Performance	levels according to IEC 60 603	3-2. Explanation chapter 00
Female connector with angled solder pins 1 x 1 mm	48	2 4 b 0 • • d		09 06 248 6826	
1 X 1 111111	32	z 2 4 b c d + -	performance level 3	09 06 232 6826	performance level 1
	48	2 4 b d • • •	or special gold plating on request	09 06 248 6836	or special gold plating on request
	32	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$		09 06 232 6846	
	32	z		09 06 232 6836	
Dimensions				96.5	124 - 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
					22
				28'00 90'00	2d 2b 2z
Fixing bracket		Metal	09 06 000 99121)	for version	
1) Order 2 pieces for one connector		Plastic	09 06 000 99751)	for version (I)	
Board drillings Mounting side				32 30 85 2d 2 32 30	6,17

# 64, 16

## Universal adaptors



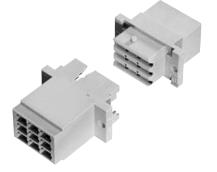
Universal adaptors			
Identification	Number of contacts	Part No.	Drawing Dimensions in mm
Universal adaptor utilising crimp contacts crimp contacts see page 02.29	4 x 4	09 06 016 3301	15x5,08=76,20 84,9 84,9 90:01 90:01 95-04
	16 x 1	09 06 016 3302	
	16 x 4	09 06 064 3302	
Panel cut out			85 90±0,1 95,5 5

## DIN 41 612 · complementary type F9

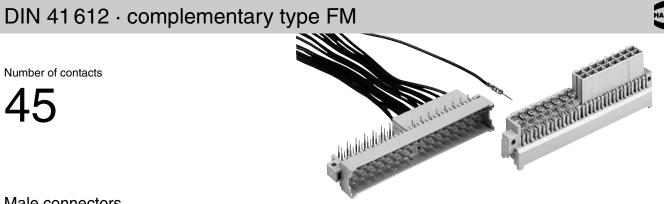


Number of contacts

## max. 9



Female and male co	nnectors		
Identification	Number of contacts	Part No.	Drawing Dimensions in mm
Female connector for crimp contacts Order contacts separately	9	09 06 209 3201	fixing max 12,5 27,5±0,1 16,6 381 27,5±0,1 2x,3.81+7.62 2x,3.81+7.62 2x,3.81+7.62 3x,2 2x,3.81+7.62 3x,2 3x,2 3x,3.81+7.62
Female crimp contacts		see page 02.29	polarization  24  polarization  24  2 × 5.08 = 10.16
Male connector for crimp contacts Order contacts separately	9	09 06 109 3401	28 21.5 19.1 19.1 fixing
Male crimp contacts		see page 02.38	24 polarization



#### Male connectors

Wale Confidences			
Identification	Number of contacts	Part No.	Drawing Dimensions in mm
Male connector  29 angled solder pins  16 cavities for male crimp contacts	45	Performance level 1 acc. to IEC 60 603-2 09 06 145 2971	94 max. 1) 2z 2b 2d 4 4 4 4 4 4 5 6 6 6 3.85 3.0 2.5 85.4 87.5 88.9 12.7 12.7
crimp contacts see page 02.38			
Board drillings Mounting side			1) A special 48 way version with 3 extra angled solder contacts at position 16 (rows d, b, z) can be supplied

## DIN 41 612 · complementary type FM



Number of contacts

45

Female connectors			
Identification	Number of contacts	Part No.	Drawing Dimensions in mm
Female connector		Performance level 1 acc. to IEC 60 603-2	84.9
Female moulding with 21 wrap posts 22 mm	45	09 06 045 2871	
with 21 solder pins 4.5 mm	45	09 06 045 2875	Crimp moulding is supplied with the female moulding
Crimp moulding for 24 female crimp contacts		09 06 024 3202	5.08
crimp contacts see page 02.29			Contact arrangement View from termination side
Panel cut out			85 90:0) 95.5 85 90:0) 95.5 85 90:0) 95.5 85 90:0)
Removal tool for the crimp moulding		09 99 000 0172	
			The crimp moulding can be extracted with the help of the removal tool.

## max. 24

#### Interface connector I

Identification	Number of contacts	Part No.	Drawing	Dimensions in mm
Interface connector I for male crimp contacts Order contacts separately	24	09 26 024 3411	50 508 7×508=35,56 — 8,49 2.8 2z 2b 2d — 28 8 20 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	7 24
Identification	Identification Wire gauge	Part No. Performa	ance levels according to IEC 60603-2. Explan	ation chapter 00
Male crimp FC				

Ic	Identification Wire gauge		Part No. Performance levels according			ording to IEC 6	ng to IEC 60 603-2. Explanation chapter 00					
	fale crimp FC ontacts											
	Bandoliered contacts	1		09 06 000 9564			09 06 000 9544					
	(approx. 2,500 pieces)	2		09 06 000 9561				09 06 000 9541				
		3			09 06 000	9562		C	9 06 00	0 9542		
		0								0.5544		
		2							9 06 00			
	Bandoliered contacts (approx. 250 pieces)	3						C	9 06 00	0 5542		
		1			09 06 000	0574		C	9 06 00	0.0554		
		2			09 06 000	7.7			9 06 00			
	Individual contacts <sup>1)</sup>	3			09 06 000	7.7			9 06 00			
	marriada comacio	Ü		00 00 000 0072			Č	00 00	0 0002			
				Wire gauge mm <sup>2</sup>	AWG	Insulation ø mm	Identification	on \				
	FC 1	1		0.09 - 0.25	28 - 24	0.7 - 1.5		`	\ 🛔		Á	
	FC 2	2		0.14 - 0.56	26 - 20	0.8 - 2.0				5		5
	FC 3	3		0.5 - 1.5	20 - 16	1.6 - 2.8				Į.	Į.	8
				0.0			Bandoliered contacts		5	N. A.		
							Contacts					
							Individual con	ntacts				
2				3.5 + 0.5 mm of insulation is stripped from the wires to be crimped								
2				Insertion, removal and crimping tools see chapter 30								
				insertion, removal and crimping tools see Grapher of								

# max. 24



#### Interface connector U

Interface connector U					
Identification	Number of contacts	Part No.	Drawing Dimensions in mm		
Interface connector U with wrap posts 1 x 1 mm	24	Performance level 1 acc. to IEC 60 603-2 09 26 024 2981	33.3-005  15.24  12.5  7×5.08=35.56  35.6  35.6  50.2=0.2  60.2=0.2  65.9  0.0  Contact arrangement View from termination side		
Mounting example			0.3 5.08 M3 x 8 DIN EN ISO 12 07 DIN EN		



## max. 24





Female connectors				
Identification	Number of contacts	Part No.	Drawing	Dimensions in mm
Female connector for crimp contacts Order contacts separately see page 02.29	24	09 26 024 3201	44,4  12,4  6  7,5  12,7  12,4  6  7,5  12,7  12,7  12,7  12,4  12,7  12	d b z 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
Shell housing A with integrated fixing screws  Supplied with: Shell 2x Locking screw 2x Screw M3x10 2x Nut M3 2x Screw BZ 2.9x9.5 2x Cable clamp 1x Tension relief 1x		09 26 024 0401	max.\$11  13.5  53.4  58.5  8.6	
Open hood Supplied with: Open hood 1x Locking screw 2x Screw BZ 2.2x9.5 2x Cable tie 1x		09 26 000 9901	98 53.4 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	



Identification	Part No.	Drawing Dimensions in mm
Coding system with contact loss	Code pin for types D, E, F, FM, 2F 09 04 000 9908	To avoid accidental and incorrect mating of adjacent connectors a coding system is required. The coding is achieved by means of a code pin which is inserted into the selected chamber of the female connector (the contact cavity must be filled with a female contact!).  The opposite male contact must be removed with the help of the specially designed tool.
	Removal tool for	Plastic
	male contacts 09 99 000 0038	
Coding system without contact loss		With the aid of the marked indents between the contact rows of the male connector a hole has to be drilled at the desired position (also see drawing). The code pin can then be inserted into the corresponding cavity of the female connector by means of the insertion tool.
with code pin	Code pin 09 06 000 9950	This coding system is available only for the types D, E, F and interface connectors I  Metal
	Insertion tool 09 99 000 0103	
		Mounting example  Code pin  Code pin  Types D, E  Type F
shroud coding	Code key	Insert the code key into one of the keyways of the female connector as shown in the drawing. Break out the corresponding area of the male shroud.
Type F	09 06 001 9919	Connectors coded this way can only be applied in a minimum rack spacing of 20.32 mm.  Code key
Tool for breaking out the coding area of the male shroud	09 99 000 0242	

## Identification Part No. Drawing Dimensions in mm Coding system To avoid accidental and incorrect mating of adjacent connectors a coding system is required. This coding system is an integral part of both male and female connactors. A comb with 12 coding pins, which is supplied under a single part number, allows over 900 coding variations. The pins are to be locked into the male and female connectors. without contact loss The connectors with the integrated coding facility are supplied for types B, C, D and E and are available for all variants. Male and female connectors Please contact us. Types B, C, D and E see product pages on request Coding pins 12 pins on a comb 09 02 000 9928 Mounting example 11 x 6 = 66